



DuPont™ Surlyn® 8140

Description

Product Description

DuPont™ Surlyn® 8140 thermoplastic resin is an advanced ethylene/methacrylic acid (E/MAA) copolymer, in which the MAA acid groups have been partially neutralized with sodium ions. The amount of MAA and neutralization levels for this grade are optimized to deliver higher hardness and stiffness compared with other sodium ionomer grades of Surlyn®. The resin is ideal where high stiffness, high clarity and good abrasion resistance are desired. In golf ball covers, the resin provides good cut resistance, impact durability, high resilience and increased coefficient of restitution, particularly when used in blends with other cations. The resin is normally injection molded.

Product Characteristics

Processing Method	• Injection Molding
Material Status	• Commercial: Active
Availability	• Globally
Cation Type	• Na
Uses	• Sporting Goods
Manufacturer / Supplier	• DuPont Packaging & Industrial Polymers

Properties

Physical

	Nominal Values	Test Method
Density	0.96g/cm ³	ASTM D792 – ISO 1183
Melt Flow Rate (Condition E, 2.16kg)	2.6g/10 min	ASTM D1238 – ISO 1133

Thermal

	Nominal Values	Test Method
Brittle Temperature	not yet determined	ASTM D746
Melting Point (DSC)	189°F (87°C)	ASTM D3418 – ISO 3146
Vicat Softening Point (Rate B)	136°F (58°C)	ASTM D1525 – ISO 306
Freezing Point (DSC)	113°F (45°C)	ASTM D3418

Mechanical

	Nominal Values	Test Method
Abrasion Resistance	426NBS Index	ASTM D1630
Flexural Modulus (73 °F)	517MPa (74985psi)	ASTM D790
Flexural Modulus (-4 °F)	not yet determined	ASTM D790
	not yet determined	ASTM D1052

Ross Flex (compression molded, 3.2 mm thick, pierced 2.5 mm wide, 73 °F)

Ross Flex (-20 °F)	not yet determined	ASTM D1052
Tensile Elongation @ Break (73 °F)	325%	ASTM D638 – ISO 527-2
Tensile Strength @ Break (73° F)	36.5MPa (5294psi)	ASTM D638 – ISO 527-2
Tensile Strength @ Yield (Type IV bars, compression molded, 5.0 cm/min, 73 °F)	20MPa (2901psi)	ASTM D638

Impact**Nominal Values****Test Method**

Notched Izod Impact (73 °F)	not yet determined	ASTM D256
Tensile Impact Strength (73 °F)	606ft-lb/in ²	ASTM D1822
Tensile Impact Strength (73 °F)	606ft-lb/in ²	ASTM D1822

Hardness**Nominal Values****Test Method**

Durometer Hardness (Shore D)	65	ASTM D2240 – ISO 868
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Optical**Nominal Values****Test Method**

Haze (0.250 in)	1.7%	ASTM D1003
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Elastomer**Nominal Values****Test Method**

Tear Strength (73 °F)	not yet determined	ASTM D624
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Processing Information

FDA Status

Surlyn® industrial resins are available that comply with US FDA 21 CFR 177.1330. For more information contact your DuPont sales office.

Safety & Handling

Surlyn® 8140 as supplied by DuPont is not considered a hazardous material. As with any hot material, care should be taken to protect the hands and other exposed parts of the body when handling molten polymer. At recommended processing temperatures, small amounts of fumes may evolve from the resins. When resins are overheated, more extensive decomposition may occur. Adequate ventilation should be provided to remove the fumes from the work area. Disposal of scrap presents no special problems and can be by landfill or incineration in a properly operated incinerator. Disposal should comply with local, state, and federal regulations. Resin pellets can be a slipping hazard. Loose pellets should be swept up promptly to prevent falls.

For more detailed information on the safe handling and disposal of DuPont resins, a Product Safety Bulletin and OSHA Material Safety Data Sheet can be obtained from the DuPont Packaging Products sales office serving you.

Read and understand the Material Safety Data Sheet (MSDS) before using this product

info@dupont.com

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This data sheet is effective as of 3/29/2004, and supersedes all previous versions.



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